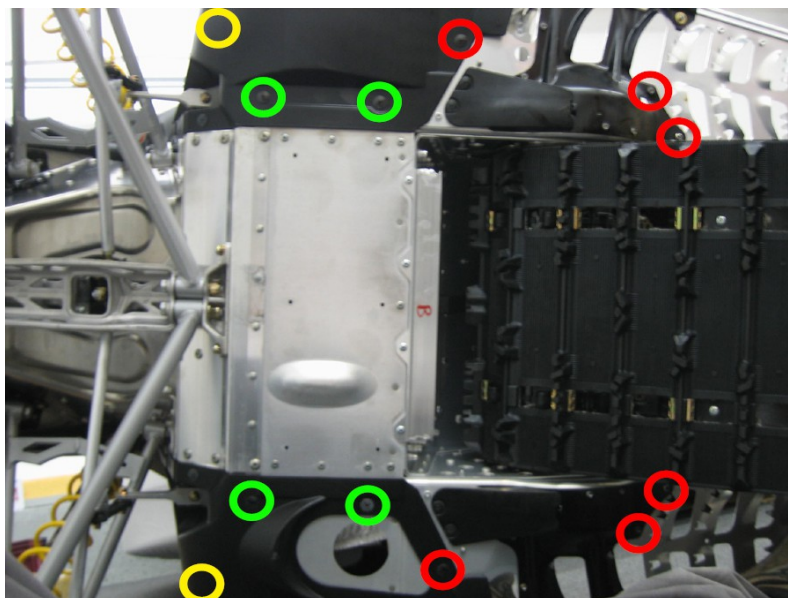




XM/XS CHASSIS SKIDPLATE INSTALLATION INSTRUCTIONS

NOTES: A ¼ drill bit is required to drill out stock rivet locations where Skidplate mounts. Use a QUALITY NEW DRILL BIT RATED FOR DRILLING STEEL. Do not use a cheap drill bit.

- 1.) Remove side panels and clutch guard.
Remove hood/headlight assembly.
Remove sub nosecone above exhaust pipe.
Remove exhaust system.
- 2.) Drill out stock rivet locations marked by green & red circles in photo. Hold backside of aluminum rivets with a vise grip tool to prevent spinning. Deburr holes of any sharp edges after drilling. Hardware will not seat flush otherwise. Also, make sure to remove any metal shards or fragments. Use a vacuum if needed. Metal fragments will destroy your clutches!
- 3.) Mounting locations marked by green circles use 6x25 fasteners (assembled). All others marked by red & yellow circles are 6x20 fasteners.
- 4.) Install rear Skidplate first using 6x20 fasteners. Install rear most hardware with nylocks facing down. This keeps hardware flush in footwell.
- 5.) Install center Skiplate over rear Skidplate using 6x25 hardware. Evenly tighten all hardware till snug.
- 6.) Add additional holes in plastic body marked by yellow circles and in nose cone. Use holes in Skiplate as your template. Install remaining fasteners and tighten evenly.
- 7.) Reinstall exhaust sub nosecone, hood, headlight assembly, clutch guard, and sidepanels.



Please call or email if you need specific technical help.
(508) 896-7313/info@rpmcomposites.com.